



VOLUME 52 No. 5 "An Employee Owned Company"

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GREENVILLE TOOL & DIE OFFERS JOB SHADOWS



Above: Tool & Die Designer, Gaven Tift, gives Joel a demonstration in design.

Joel Lohman, a senior at Greenville High School, job shadowed at Greenville Tool & Die Co. on March 19th. Joel had recently visited GTD thru the Career Showcase in early March and decided to return to investigate career opportunities in design, toolpath, and CNC. Thank you Joel, for your interest in the rewarding career of tool and die making. If anyone would like to learn more about this trade, please contact Rich Ring at 616-754-5693 to inquire about additional opportunities to explore GTD.

Below: Apprentice Tool & Die Designer, Caleb Green, displays tool pathing to Joel. Not pictured but also assisting in this job shadow experience were CNC Mill Operators, Fred Murray and Josh Brewington.





Greenville Tool & Die Company will be closed on Monday, May 28, 2018 in observance of Memorial Day.



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JOB SHADOWING AT GTD



Malachi Mills visited Greenville Tool & Die on April 6th to participate in a job shadow experience. Pictured above, Tool & Die Designer, Roland Demorest, gave Malachi a demonstration in design.



CNC Programming Manager, Tony Walker, provided some explanation of toolpathing.



CNC Machinist, Jary Shinabarger, showed Malachi how rough stock material is mounted on a fixture prior to being precision machined on a CNC mill.



Tool & Die Maker, Kevin Lipp, showed Malachi a check fixture that is used to inspect the parts produced from one of the many dies we build. Thank you, Malachi, for your interest in tool and die making.

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Monthly Newslet

JOB SHADOWING AT GTD



Hunter Bannister, a junior at Central Montcalm High School, job shadowed at Greenville Tool & Die Co on April 26th. Hunter was introduced to design, toolpathing, milling, die making, quality control and welding. Pictured above, CNC Mill Operator, Fred Murray (left), shows Hunter the Okuma MB 650 VB mill. Also assisiting in this job shadow experience were Apprentice Tool & Die Designer, Caleb Green, Tool & Die Maker, Devon Cunningham, Mill Operator, Josh Brewington, and Engineering Leader, Jerrad Higgins. Thank you, Hunter, for your interest in Greenville Tool & Die.

PAULSON FAMILY VACATION



Chief Program Manager, Brady Paulson, recently took his family on a Ski trip to Park City, Utah. Pictured above is his son, Tool and Die Apprentice, Macade Paulson. Park City sits nestled about 7,000 feet above sea level in the Wasatch Mountains of Utah and is one of the premier skiing destinations in the world. Thank you to the Paulson's for sharing photos. What a gorgeous view!

SERVICE AWARDS

The following employees are recognized for their hard work and dedication on:

MAY

7Ryan Teegardin	5 years
16Matthew Caverley	24 years
17David Scott	29 years
30James Buskirk	40 years
30Kevin Lipp	12 years
30Cory Selleck	12 years
31Timothy Adkinson	30 years
31Matthew Edwards	7 years
31Blake Shotko	2 years

Thank you all for your commitment, and the accomplishments you have brought to Greenville Tool & Die.

WELCOME TO GTD



Justin Ross began full time employment in April as an apprentice candidate.

Brian Bello-Munoz began part time employment in April. He is also a part time student at Grand Rapids Community College.

CONGRATULATIONS JOSH



Josh Bailey received his second journeyman certification from the US Department of Labor and is now a Journeyman Tool & Die Designer. Josh is also certified as a Journeyman Tool & Die Maker.

BLOOD DRIVE

The need is constant. The gratification is instant.

Give blood.



BLOOD DRIVE

Hosted at: Greenville Tool & Die Company 1215 South Lafayette Greenville, MI 48838

Tuesday, May 8, 2018

12:30pm - 5:45pm

Contact information: Rich Ring 616-754-5693 rring@gtd.com

redcrossblood.org | 1-800-RED CROSS

SAFETY & SUGGESTION

Safety & Suggestion Meeting Wednesday, May 30th 3:30pm

May committee members are: Brent Hoffman Doug Sanders Herb Jones Gavin Tift

Memorial Day - May 28, 2018



Remember our fallen heros. They are the reason that we are free.

MCC ANNOUNCES FALL 2018 HONORS



The Montcalm Community College fall 2017 semester honors lists include 565 students. Of these, 289 students obtained a 3.7 to 4.0 GPA earning them a place on the President's Honors List or the Parttime President's Honors List and 276 students earned a place on the Honors List or Part-time Honors List with GPAs of 3.3 to 3.69. Full-time students must have earned at least 12 credits during the semester and part-time students must have earned at least six credits during the semester to be eligible for honors.

A list of the GREENVILLE TOOL & DIE honors students follows.

Part-time President's Honors List (3.7 to 4.0 GPA): Anthony Bannen Paul Arlt Chad Reed Ethan Schofield Zach Winters Benjamin Crawford

Part-time Honors List (3.3 to 3.69 GPA): Mandy Christian Joshua Johnson Tristen Potter

MACC VISITS GTD



The Montcalm Area Career Center engineering, CADD, and welding high school students visited Greenville Tool & Die in March along with their Instructors Art Ward and Kyle Deal.



CNC Programming Manager, Tony Walker, gave students a description of the process of toolpathing.



Tool & Die Designer, Marty Bush, showed students the upper die shoe of a trim and pierce die.



Simulator/Surfacer, Derrick Baker, explained the engineering and simulation process.



CNC Mill Operator, Kerry Jahns, demonstrated the Okuma MCRBII CNC Mill.



Also assisting on this tour was Tool & Die Designers, Roland Demorest, Ted Murray, and AJ Selleck; and CNC Mill Operator, Ken Selleck. Thank you MACC for your interest in Greenville Tool & Die.

MCC VISITS GTD



The Montcalm Community College Quality Control Class, with Instructor Bill Small, also visited GTD in March to explore the failsafe measurements used to ensure quality in all our products.



Tool & Die Designer and tour guide, Ted Murray explained the machinery setup required for cast.



Quality Control Inspector, Tim Adkinson gave some insight into our inspection process. Thank you MCC for your interest in Greenville Tool & Die.

A Very Special "Thank You!"

To all our staff who have participated in tours, job shadows, and training. GTD recognizes your hard work and the time you find away from it to help foster the next generation of tool and die makers. This initiative is imperative to the successful future of this industry and could not be accomplished without your cooperation and support.

HAPPY BIRTHDAY

We would like to take the opportunity to wish the following GTD employees a Happy Birthday on:

MAY

1	Donald Orr	
1	Nathan Akin	
5	Tyler Giles	
6	.Trenton Heintzelman	
7	Daniel Gasper	ALL /
10		
12	Daniel Potter	
12	Tyler Baker 🛛 🕓	in
18	Brian Lake 🛛 🚽	A REAL PROPERTY.
18	Robert Heintzelman	0
18	.Benjamin Crawford	-
30	.Brett Tomkinson	
30	Branden Luscher	

SPRING LUNCH



On March 22^{nd} staff were treated to lunch in celebration of the start of the spring season.



Pulled pork and sides provided by Sage's Meat Market was served with deserts by Meijer.



Jerrad Higgins (left) and Jeff Waite (right) enjoy the lunch. All the employees would like to thank our management team.